



CERTIFIED REMANUFACTURING PROCESS STEPS

Phase I: Quotation:

- Send MPI a picture from all four sides of your machine along with the serial number if it is an MPI machine.
- We will review and provide a plan and quotation to remanufacture your machine with new, state-of-the-art components to achieve superior injection performance.

Phase II: Order:

- Customer places a Purchase Order and submits downpayment.
- MPI begins the process of ordering Parts and creating Sub-Assemblies in advance of machine arrival.
- A schedule for the customer to ship the machine to MPI is agreed on.
- The machine is received at MPI in Poughkeepsie, NY.

Phase III: Rebuild:

- If required, MPI will plasma cut and modify the frame.
- The frame will be completely cleaned and prepared for paint.
- The frame will be painted in an environmentally controlled paint booth in the same manner as a new machine.
- Platens are Blanchard ground and resurfaced.
- Clamp cylinder will be evaluated for refurbishment or replacement.
- Machine is rebuilt using new sub-assemblies, new electrical panel, PLC and wiring throughout.

Phase IV: Testing:

- Machine is certified using a rigorous 100-point check assessment and throughput tested.
- Ensure the machine meets or exceeds OEM specifications.
- Independent detailed inspection by MPI's Quality Assurance team.

Phase V: Logistics:

- Completed machine is shipped back to the customer via their account.
- Commissioning is not included, but maybe be quoted separately if requested.
- Average Leadtime is 8 to 12 weeks from receipt of machine at MPI.

No-Risk Guarantee:

- Guaranteed to produce results as good as modern-day new products produced by MPI.
- Cost savings and environmentally friendly by reusing the frame and die sets.
- Remanufactured machine is backed up by a 1-year warranty on Parts.

