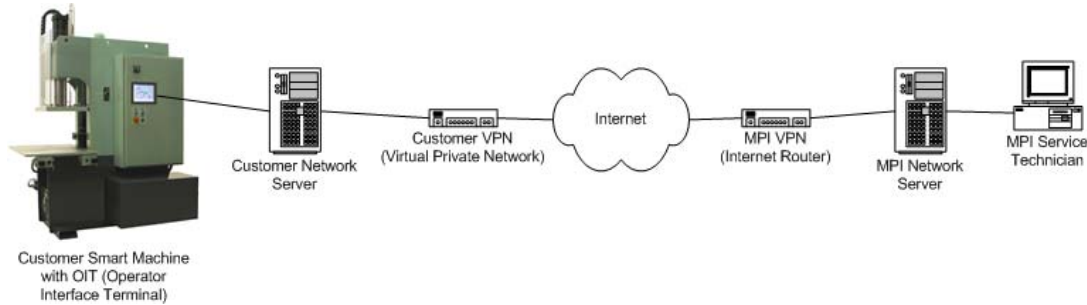


Your MPI SMART CONTROLS wax injector is supplied with MPI's Smart Network VPN (Virtual Private Network) connectivity, which provides the ability for MPI to connect to your machine on the wax room floor from the MPI offices. This live VPN connection to the machine enables MPI personnel to view the operation of the machine and your process in real time without making a trip to your facility. This reduces downtime by allowing MPI's service department real time access to reach a speedy diagnosis of the problem and with real time viewing of the machine's process parameters to your process data our engineers can also help you reduce setup time, improve quality, and reduce cycle time.



Smart Controls Local Area Network Connectivity Benefits

- Provides the ability for multiple machines to share Wax pattern programs.
- Provides the ability for Recipe Backup via customer's network backup system.
- Provides the ability for the customer to view the machine operation over their local area network.

LAN CONNECTIONS

The machine will be supplied with all of the necessary devices for connection to the customers LAN via an Ethernet connection.

The customer is requested to connect a single Category 5 cable with a RJ45 connector or wireless network connection to the machine.

To connect to your machine we need the following information provided by you're internal network support.

1. One dynamic IP (Internet Protocol) address and the static IP (Internet Protocol) addresses below to set up and test your machine during manufacturing prior to Shipping.
2. Customer is requested to supply a contact person from their IT department to assist the setup during the machine commissioning.
3. The customer is responsible for maintaining MPI's remote access. We recommend once the account has been setup and tested, the customer deactivate the account until remote access is required. At that point in time MPI can be supplied with a user name and password that is active only for the time required for the service being offered. Once the activity is completed the customer can deactivate the account and change the password.