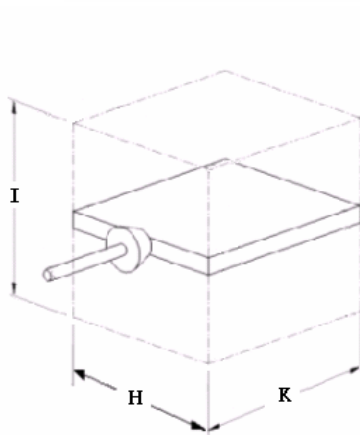
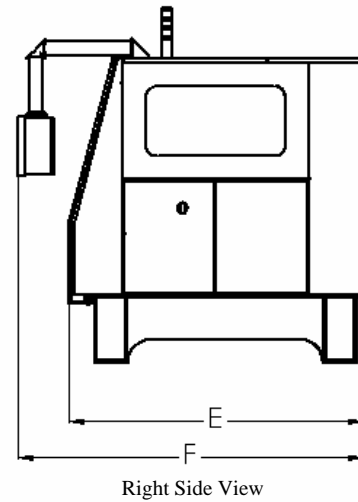


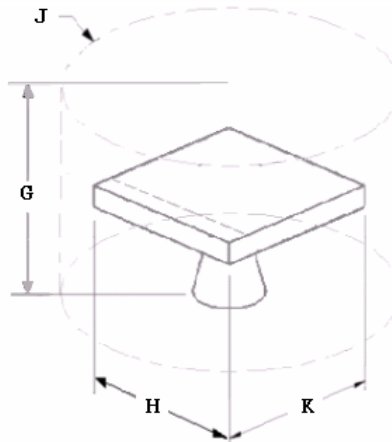
Automated Pattern Assembly Unit

MPI 20-10

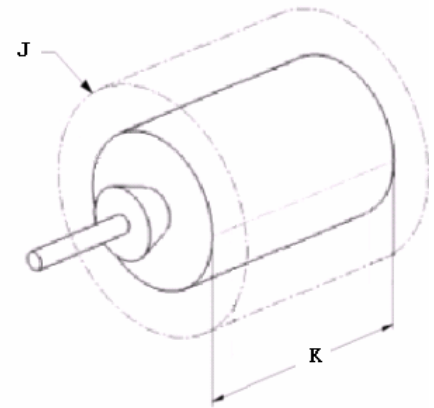
SPECIFICATIONS:



Multi-Sided Runner Specifications
(Maximum Size Populated)



Single-Sided Runner Specifications
(Maximum Size Populated)



Round Runner Specifications
(Maximum Size Populated)

MODEL 20-10

	US (60 Hz)	METRIC (50 Hz)
A. Machine Height	87 in	2134 mm
B. Overall Height(with OIT & Beacon Light)	94 in	2388 mm
C. Width of Base	83 in	2109 mm
D. Width (Overall Machine)	101 in	2566 mm
E. Machine Depth	77 in	1956 mm
F. Overall Depth(with OIT)	90 in	2286 mm
G. Maximum Height Runner (Populated, 1-Sided Runner)	13.75 in	267 mm
H. Maximum Width Runner (Populated)	15.50 in	393 mm
I. Maximum Height Runner (Populated)	18.75 in	476 mm
J. Maximum Diameter Runner (Populated)	19.38 in	492 mm
K. Maximum Length Runner (Populated)	16.38 in	416 mm
Electrical Standard	240V,60Hz,1ph	220V,50Hz,1ph
Power Requirement	4.3 kVA	4.3 kVA
Air Requirement	80 PSI	5.5 bar
Machine Weight	5,600 lb	2546 kg

Notes: When reviewing a specific runner assembly, it must meet all of the above specifications to fit into the machine.

Optional equipment may alter the machines overall dimensions, weight, and power requirements. Contact MPI sales department for additional information.

We reserve the right to change specifications without notice.

SS2010-08-1010

MPI Incorporated

165 Smith Street Poughkeepsie, NY 12601

Tel: (845) 471-7630 Fax: (845) 471-2485

www.mpi-systems.com

sales@mpi-systems.com